

SOUTH PRODUCTION NOTES

Nov 20, 2015
7-3 Shift Notes

BASF EMPLOYEES

57 Last Recordable

57 Last Lost Time

SAFETY Notes: No job is so urgent that we can't take the time to do it safely and correctly.

Title V Notes: F-1 Scrubber pump and supply water were turned off this morning due to a leak starting on the last seam at the top of the stack. Trimer worked well tonight. We dropped the ORP to 210 due to sulfide smell outside and a white plume.

#1 MED / X 253:

Confirmed all Aerodisp is gone. We are finished. Will need clean up instructions.

#1 RC / X253 next:

Feeding has been completed. Run out what is in calciner and get calciner reversed. Will need clean up instructions. Will be switching over to AI 5637.

#2 MED line / D 0768 SSD:

Holding off until we get the calciner going.

#2 RC/ D 0768 SSD:

The lid is off of the calciner and we are currently scheduling repairs. May be done for a little while.

#3 MED line / AI 5637:

On hold until we find out what the status of #2 RC is. May need to shuffle products on calciners, don't need excess material. **End seals will need greased once a shift.**

#3 RC / AI 5637 :

Feed is off. Run out what is in calciner and get calciner reversed. Will be switching over to D 0768. Waiting on clean up sheet.

Keep burners 1, 3, and 10 off due to CO issues. Burners 1 and 3 have been tagged out and will need worked on #10 is not tagged but needs to stay off.

#4 RC / D-5206:

Feeding. Continue to run as feed is available.
Continue to check weigh all bags.

Bag #3 of lot 501 needs to be relabeled into the current lot and resampled as such.

#5 RC / 6081:

Continue. We will need to start putting the two diamond stickers on the drums along with the labels. Example at the workstation.
Keep an eye on the HEPA filter. Checked this afternoon and it was covered in copper. This was cleaned a little over a day ago.
Suction read out on the pressure gauge is varying between .22 and .14. Please keep a close eye that this value does not start trending lower.

#6 RC & Dryer / D 0754:

Feed stopped due to low batch temperatures. Attempted to raise set point but unable to meet the specifications of MOD. Discuss issue with engineer on 1st shift.

Sly Scrubber blower sounds much better.

Lets get the 314 lb bag of refire run thru soon so that we dont forget, it's in bldg 27.

Keep feed rate up as this is the plant's top priority.

West Pfaudler / D 4601, X253 next

Follow clean up sheet. Lucas finished what they need to do to get it reconfigured correctly. Lid back on and RTV'ed late on day shift. Holding for RTV to set.

East Pfaudler/ D 0754 (ICR 220 L) next:

Continue with batch. Determine path forward based on issue with RC #6.
More 0704 is on site.

6 Tank: Tank empty

7 Tank: Cleaned and rinsed

National Dryer / D-5206.

Continue to run as material is available. We dropped the feed rate on the dryer to make sure material comes off dry.
Watch buggies for leaking solution and clean up immediately.

PK Blender - hold:

PK has been washed out.
Floor has been washed down.

Dust collector can be blown down by switching the magnahelic gauge to 0 and then shutting off the blower when it starts to blow down.
DC gauge has been added to the Wonderware and has been moved over to near the weight tank.
Gauge should be reset at 3.5 and 4.25

Abbe Blender: D 5206

Will continue to make batches as able (manpower).
Make sure batches are drained properly.
HF CD and sign in sheet are on Andrews desk.
Operators may need a refresher on HF and procedures for running 5206.

Tower 3 / QVAM next

Down due to tower project.

Tower 6 / DPT 101:

Tower unloaded and holding
Do not unload tower when done. Will need to coordinate with GL and Engineering.

Cu-0860 repacking in screening room:

All drums are done and drums in Harrop area have been touched up.
Apparently we have a lot of drums in the warehouse that have incorrect labels on them. We will need to inspect these and relabel accordingly.
We only have a few drums left. See Robs email
Steam heater was turned on in screening room.

North Screener / DPT-0101:

Screening in process. Continue

South Screener / DPT-0101:

Screening in process. Continue

#2662 (west) Pill Machine /

Back together and holding.

#2664 (east) Pill Machine /

Back together and holding.

TK #2 / down:

Unloaded all cars for refractory repairs.

TK #4 / Cu 2508 next:

We are changing over to a seven sagger configuration and loading the middle four in order to get the material to fire properly. Continue feeding. Some of the brick at zone 3 have fallen out, we will need to inspect.

Milling V 2046:

Milling has been completed. Samples have been taken down to the lab.

Harrop Kiln / Al 3920:

All material is finished. Need to evaluate if we can rebuild the cars while it is down.

Building 27 Belt Filter / Cu 6081:

Continue running. Vacuum Pump seal continues to leak after being worked on. We do not currently have the correct packing. Will try again tomorrow. Glycol pump was pulled and will be sent out to be repaired. When receiving Copper nitrate from the North end, it will be necessary to have the suction at -5 or more on the scrubber to tanks 109/110 in order for the North end to get their prompt to send the solution.

PRODUCTION PRIORITIES:

- 1) #6RC/East Pfaudler
- 2) West Pfaudler
- 3) #5 RC/Trimer
- 4) CTO
- 5) Rotary calciners in Building #31
- 6) South Precip/Dry
- 7) #2 MED
- 8) #2 RC North
- 9) Reduction Tower 6
- 10) #3 MED
- 11) Abbe/National Dryer/#4 RC - Run as qualified labor is available